



# Foundation Year 2020/21

malt   
& grain  
cane 



Catalogue

Single Malt Scotch Whisky

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- #002 Caol Ila 2008
- #006 Ardmore 1998

Caribbean Rum

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Merchandise

- MCD-001 Organic Cotton Tote Bag



Malt, Grain & Cane is an independent spirits bottler based in Singapore, a bustling trading hub for South-East Asia. Established in Fall 2020, it starts with a dream, to bring quality malt, grain and sugar cane-based spirits to Asia Pacific and Oceania.

Our goal is to bring quality spirits at competitive prices to this part of the World. Our pursuit for quality will never cease, for we believe, consumers will be more educated on what a quality spirit is, and will be drawn towards it as the global community grows.

[Shop](#)

[www.  
maltgraincane  
.com](http://www.maltgraincane.com)

# Single Malt Scotch Whisky





Single Malt Scotch Whisky  
From Islay  
Matured Cask Strength & Color  
Non-Chill Filtered

malt  
& grain  
& cane

Distilled at  
CAOL ILA DISTILLERY  
on 9 January 2008

VINTAGE

Speyside Malt Scotch Whisky Co Ltd  
Whisky 40% ABV  
Product of Scotland

Single Malt Scotch Whisky  
Ardsheal Distillery  
Matured Cask Strength & Color  
Non-Chill Filtered

malt  
& grain  
& cane

Distilled at  
Ardsheal Distillery, Scotland  
in May 1998  
Product of Scotland

Single Malt Scotch Whisky  
Ardsheal Distillery  
Matured Cask Strength & Color  
Non-Chill Filtered

malt  
& grain  
& cane

Distilled at  
Speyside, Scotland  
in January 22, 1917  
Product of Scotland

# #001

Website



## BenRiach 1997

24 Years  
One of 197 Bottles

### NOSE

Sweet floral notes & malty notes, spices & earthy notes towards the end. Hints of sweetened chrysanthemum tea.

### PALATE

Full-bodied; notes of honey & toast, herbal candy notes towards the end.

### FINISH

Medium; light notes menthol, olive, and coastal brine. The aftertaste comprises malt, honey & vanilla.



59.4% Vol



# BenRiach 1997

BenRiach (*Gaelic* for speckled mountain) is a Scottish distillery located in Speyside, a region in Northern Scotland.

The distillery was constructed in 1898 by John Duff, who was also involved in the establishment of the Longmorn Distillery in 1893.

Due to financial difficulties, the distillery was mothballed in 1900 and was rebuilt in 1965 by The Glenlivet Distilleries Ltd. However, BenRiach continued to provide malted barley for its sister distillery at Longmorn, during this period of inactivity.

Malt, Grain & Cane Pte Ltd was established in October 2020, with a dream to bring quality spirits to Asia. This bottle commemorates Malt, Grain & Cane's first-ever bottling, our first step into the world of Independent Bottlings.



# #002

## Caol Ila 2008

Website



13 Years  
Signatory Vintage  
One of 292 Bottles

### NOSE

Chalk, Barbeque, slight notes of Limoncello, white pepper, the Brine of seawater, hints of tar and wet metal lurk in the background.

### PALATE

Full-bodied, with good alcohol integration for its age; bitterness from the peat; seawater with a metallic tinge; ash; seaweed the likes of konbu and nori; brine, honey, white pepper, menthol pastilles; liquorice.

### FINISH

Short, lingering notes of white pepper and sugar syrup; sweet and creamy; vanilla; briny umami & Oysters.



55.4% Vol



# Caol Ila 2008

Caol Ila (pronounced as *Cull Eela*) is a Scottish distillery located on the isle of Islay, near Port Askaig. Caol Ila is the Gaelic name for Sound of Islay, a waterbody that separates the isle of Islay and Jura.

Founded in 1846 by Hector Henderson, it continues to be a leading distillery for peated whisky lovers. This bottle commemorates Malt, Grain & Cane's first bottling with Signatory Vintage, with the assistance of La Maison Du Whisky Singapore.



# #006

## Ardmore 1998

Website



22 Years  
One of 154 Bottles

### NOSE

Wood smoke and ash top notes; Guava; chrysanthemum tea; American ginseng; maltose; earthy, damp soil and petrichor.

### PALATE

Medium-bodied; less fruity than the nose; wood smoke and ash hover incessantly in the background; apple juice; chrysanthemum tea; American ginseng; ginger candy; toasted malt; some vanilla cream on the back-palate.

### FINISH

Short; hints of licorice; the wood tannins are more apparent here; more wood smoke to accompany the astringent tannins; the aftertaste is dirty, with notes of peat and olive brine.



49.7% Vol

# Ardmore 1998

The Ardmore Distillery draws its name from the Gaelic word, Àird Mhòr (Great Height or Big Headland). The distillery was founded in 1898, by Adam Teacher, co-owner of William Teacher & Sons Ltd, in the Scottish Highlands.

William Teacher opened his first dram shop in 1856 and expanded his chain to more than 18 shops at its peak. His sons, Adam & William Jr, continued his legacy after his passing in 1876. The company went on to create Teacher's Highland Cream Blended Whisky, in 1884.

Ardmore Distillery was established by his sons, Adam & William Jr, to continue the supply of whisky to the family's business. Located in Kennethmont village of Aberdeenshire, this lightly-peated malt whisky continues to be a staple component of Teacher's Blended Scotch Whiskies.



# Caribbean Rum





# #003

## Belize Rum 2006

Website



14 Years  
One of 252 Bottles

### NOSE

Dried figs, dates and raisins as top notes; cherries; toasted coconut; quite a bit of funk underneath; syrup.

### PALATE

The mouthfeel is thick and heavy - cola with baking spices; golden syrup; liquorice sticks; roasted marshmallows dipped in chocolate; molasses; grilled sugarcane; something cake-y and toasted, maybe a Belgian waffle; the back-palate is menthol, with accents of stewed apples.

### FINISH

Cooking gas and varnish; spectacle lens cleaning solution; notes of Christmas cake and toffee; herbal liqueurs follows. The aftertaste has some notes of liquorice, sarsaparilla, as well as a metallic tinge that reminds me of a St Lucia rum.



65.6% Vol



# Belize Rum 2006

Travellers Liquors Limited is a rum distillery based in Belize, a Caribbean country located on the northeastern coast of Central America.

The distillery was founded by Master Blender Jaime Omario Perdomo Sr. (Don Omario) in 1953. This distillery sources their molasses locally, and they utilise a double distillation method in their triple column continuous still.

This distillery produces rum that is closer towards the Spanish-style of rum (otherwise known as, Ron).

This bottle marks the first bottling of Malt, Grain & Cane with La Maison & Velier, for their Rum of the World range.

This cask was distilled on 13th June 2006 & bottled on 25th January 2021. The cask has been through 9 years of tropical ageing, and after which, 5 years and 7 months of continental ageing in Europe.





# #004

Website



## Jamaican New Yarmouth Rum 1994

26 Years  
Japan Exclusive  
One of 249 Bottles

### NOSE

Toffee; muscovado sugar; black forest cake; dried figs and prunes; blackcurrant cordial; some savory funk, overripe papaya; the base notes are creamy and confectionery.

### PALATE

Spicy on arrival; honey; maple syrup; black forest cake; dried figs and raisins; maltose candy; the sweet maltiness of a single malt whisky; things take a savory turn on the mid-palate; overripe papaya; jackfruit; the back-palate is vegetal with hints of sulfur; struck match; gasoline.

### FINISH

Moderately long; Christmas spice cake; coconut shavings; camphor; menthol; the grassiness of an old Agricole; the aftertaste is shrouded in creamy, musky sweetness; sandalwood incense; white chocolate.



67.9% Vol

# Jamaican New Yarmouth Rum 1994

This is a joint bottling  
between 5 parties for  
the Japanese market.

#### **Bottling Partners**

Precious Liquors x Malt, Grain & Cane

#### **Partnering Bars**

Bar Lamp Ginza x Rum&Whisky Kyoto

#### **Official Japanese Importer**

Rudder Ltd.

Full Proof Heavy Rum, New Yarmouth  
Distillery, November 1994 (26 Years Old)

This full-proof heavy Jamaican rum  
was distilled in 1994 and spent 21 years  
aging in tropical weather.

The cask was later exported and spent  
the rest of its maturation in continental  
Europe.

This bottling was completed in May  
2021, in Scotland. Cask #435082



# #005

Website



## Barbados Foursquare Rum 2005

15 Years  
One of 267 Bottles

### NOSE

The top notes very sweet; nail polish; turpentine; floral perfume; talcum powder; butter cake; toasted malt; cereal; mitarashi dango; after some time, fruits like apples, dark cherries come to the fore; shortbread biscuit.

### PALATE

Medium-to-full-bodied; sweet and nice, with their sweetness tempered and balanced nicely by the wood influence; honey; molasses; banana and coconut are the main notes of the middle-palate; the end-palate is lots of dark and red fruits; dried dates and figs; dark cherries draped in chocolate; raspberry jam; gingerbread, liquorice and mint leaves.

### FINISH

Slightly long; picks up where the end-palate left off; root beer; sweet red wine; black forest cake; mixed berries tart; chocolate, bread, malt, cake, and musky perfume; vanilla cream, fruit & nuts chocolate bar.



60.2% Vol

# Barbados Foursquare Rum 2005

Foursquare Rum Distillery, located in Barbados, is operated by R.L. Seale & Company, a fourth-generation family-owned business, established in the 1920s.

All rums produced are a blend of distillates from a copper pot-still with double retort & a twin-column vacuum still. Distillates are usually aged in American-oak bourbon barrels, with a variety of further finishings, such as Port, Cognac & Zinfandel wine casks.

This bottling was first tropically aged for 11 Years (73%), shipped to Europe in a neutral container in early 2017, and re-filled into first-fill bourbon barrels for another 4 more years of continental aging (27%).

No additional sugar additives were added. We do not believe in adding sugar additives in our rum!



# #007

Website



## Barbados 2007

13 Years  
Indonesia Exclusive  
One of 255 Bottles

### NOSE

Coconut milk and coconut shavings; floral and fruity notes together with the coconut notes; hibiscus tea; rose syrup; apple sauce, spices, vegetable-tanned leather; orange marmalade; candied ginger.

### PALATE

Full-bodied; a bittersweet entry; burnt caramel; molasses; hints of leather; maraschino cherry; the mid-palate is sweet and creamy; honey; candied ginger; cake batter topped with baking spices; coconut shavings, coconut milk, and coconut sweets come on strong on the back-palate.

### FINISH

Medium in length; herbal candy; milk stout; a bunch of banana-related notes, like banana milk and banana cake; orange marmalade; candied cherry, acetone, and indistinct brine.



63.3% Vol



# Barbados 2007

Foursquare Rum Distillery, located in Barbados, is operated by R.L. Seale & Company, a fourth-generation family-owned business, established in the 1920s.

For Indonesia Market Only,  
Selected & Imported by:  
Miles Whisky Bar

All rums produced are a blend of distillates from a copper pot-still with double retort & a twin-column vacuum still. Distillates are usually aged in American-oak bourbon barrels, with a variety of further finishings, such as Port, Cognac & Zinfandel wine casks.

This bottling was first tropically aged for 12 Years (86%), shipped to Europe in a neutral container in early 2019, and re-filled into first-fill bourbon barrels for more than 1 year of continental aging (14%).

No additional sugar additives were added. We do not believe in adding sugar additives in our rum!



# Merchandise





# MCD- 001

Website



## Organic Cotton Tote Bag

Our first official  
merchandise for Malt,  
Grain & Cane

### DIMENSION

39(w) × 36(h) × 12(d) cm

Made out of 100% Organic Cotton sourced from Indian farmers, this tote bag was stitched together by a collective of women artisans in Karnataka, India, under the ReWrap brand.

There are 3 slots to carry wine, whisky, rum, or any regular-sized bottle!

On the other side, there is a side compartment for papers/documents or, a 13-inch Macbook. There is also a small compartment for pens/cards, or an iPhone.



Organic  
Cotton Tote  
Bag





## Indonesia

### Miles Whisky Bar

Jl Senopati no. 16 Level 2  
South Jakarta 12210  
Indonesia  
IG: [@mileswhiskybar](#)

## Japan

### Rudder Ltd

2-7-12 Ikejiri  
Setagaya-ku  
Tokyo, Japan  
[rudd.jp](#)

## Singapore <sup>Patron Bars</sup>

### The Auld Alliance

9 Bras Basah Rd  
#02-02A Rendezvous Hotel  
Singapore 189559  
[theauldalliance.sg](#)

### The Single Cask

30 Victoria Street Caldwell House  
CHIJMES, #01-25  
Singapore 187996  
[thesinglecask.sg](#)

### Swan Song

41A Boat Quay  
Singapore 049830  
[theswansong.com.sg](#)

## Singapore <sup>Rum Bars</sup>

### Limehouse Asia

2 Jiak Chuan Rd  
Singapore 089260  
[LimeHouse.Asia](#)

### Café Gavroche

69 Tras St  
Singapore 079008  
[cafegavroche.com](#)

## Singapore <sup>Retailers</sup>

### La Maison du Whisky Singapore

80 Mohamed Sultan Rd  
#01-10  
Singapore 239013  
[whisky.sg](#)

